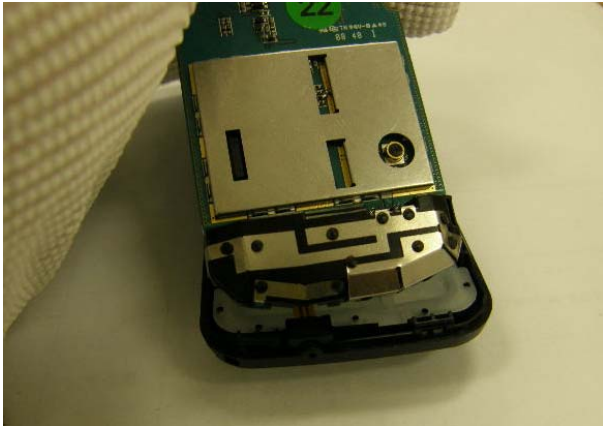


11. Disassembly and Assembly Instructions

11-1. Disassembly Instructions

<div data-bbox="191 304 219 352">1</div> <div data-bbox="203 401 708 911"></div>	<div data-bbox="808 304 901 352">2_1</div> <div data-bbox="808 289 1455 961"><p>3.hole of bottom side</p><p>2.around #7 key</p><p>4.around #9 key</p><p>1.Between Menu Key and Send key</p><p>5.Between Conform key and End key</p></div>
<p>1) Detach battery cover from REAR.</p>	<p>1) Use the disassembly stick</p> <p>2) Use the side of keypad edge, pull over the hook. Separate REAR from the FRONT.</p>
<div data-bbox="159 1129 251 1178">2_2</div> <div data-bbox="149 1150 799 1829"><p>5.Between Conform key and End key</p><p>2.around #7 key</p><p>3.hole of bottom side</p><p>4.around #9 key</p></div>	<div data-bbox="836 1129 868 1178">3</div> <div data-bbox="862 1245 1409 1795"></div>
<p>1) Detach FRONT from REAR by following this sequence.</p>	<p>1) Put the REAR and FRONT.</p>

4



- 1) Separate PBA from the FRONT.
- 2) Be careful not to damage MIC FPCB.

5



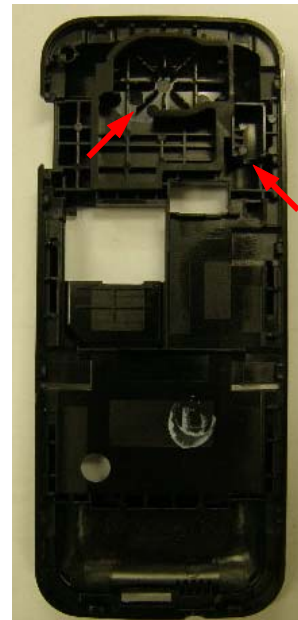
- 1) Separate SHIELD CAN from the PBA.

6



- 1) Put the REAR and FRONT.

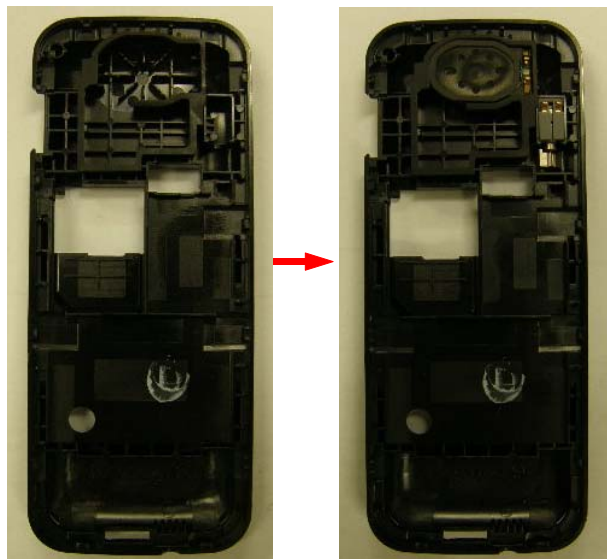
7



- 1) Separate SPEAKER and MOTOR using disassembly hole.

11-2. Disassembly Assembly

1



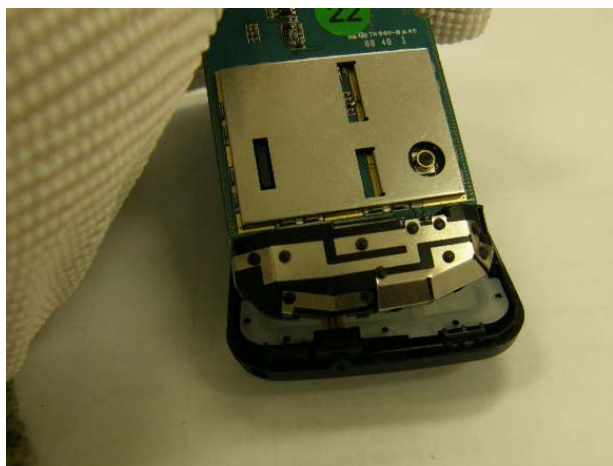
1) Assembly SPEAKER and MOTOR into the REAR.

2



1) Put the FRONT and REAR.

3



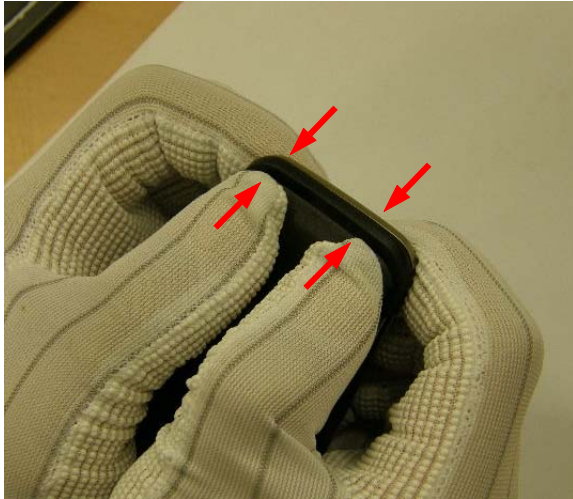
1) Assembly PBA into the FRONT.
2) Be careful not to damage MIC FPCB.

4



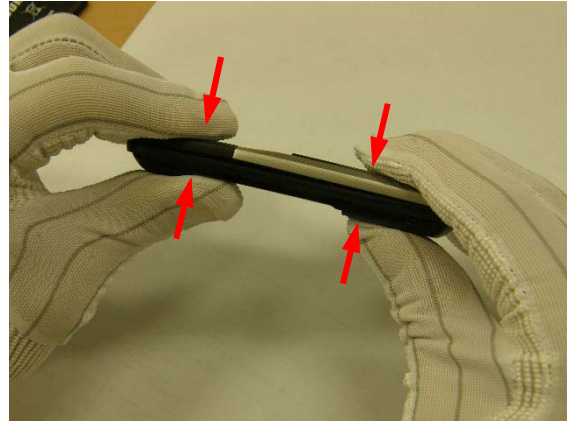
1) Put the PBA into the FRONT.

5



- 1) First of all, press top side of the phone.
- 2) Assembly the top side.

6



- 1) Assembly all of hook in the edge side.

7



- 1) Assembly the battery and battery cover.